

MASSMAN

AUTOMATED BAG CLOSER GLUED DOUBLE FOLD WITH TIN TIE

4100 MACHINE PERFORMANCE FEATURES:

- PLC with operator interface
- Easy Electronic machine adjustments
- Machine automatically adjusting for bag widths
- Positive trim removal
- Glued double folded bag tops
- Sharp, crisp double fold
- Tie taps automatically bent around



The 4100 Series Tin Tie Applicator/Double Fold Bag Closer is a completely automated bag finishing system. The 4100 Series trims the bag tops, double creases for crisp consistent folds, applies tin ties with hot melt adhesive, double folds the bag tops glues the folds with hot melt adhesive, and bends the tie tabs around the folds. Optional equipment is available to re-gusset the bag tops to align their corner edges, space the bags for consistency through the machine, and/or plow down & tape down the bag tops for tamper evidence.

INTEGRATION OPTIONS

6100 PLOW MACHINE

- Produces sharp crisp folds
- Bends tie ends automatically
- Process up to 75 bags per minute
- Plow and tape down for tamper evident
- Eliminate repetitive motion injury
- Easily adjustable for bag sizes
- Continuous motion for smooth flow



* ADD 6100 PLOW & TAPE DOWN
EQUIPMENT FOR TAMPER
EVIDENT CLOSURE



MASSMAN
Automation Designs, LLC

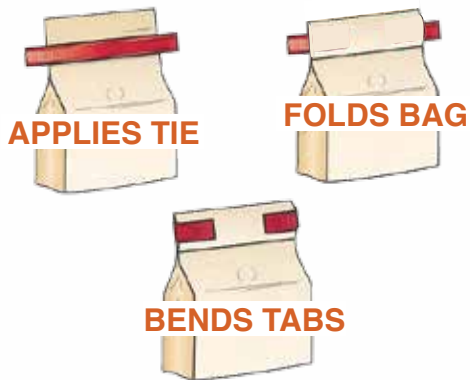
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Streamlining Production Through Automation™

MACHINE OVERVIEW:

MACHINE FEATURES:

- Adjustable machine frame to set machine bed height
- Automatic adjustment for face width and tie length-PLC controlled
- Conveyor rigidly mounted to machine at desired elevation
- Bag top neck gathering infeed
- Right or Left hand fed models
- Up to 75 bags per minute
- Continuous motion for smooth flow
- Trim waste storage container
- Trim waste blower



MACHINE SPECIFICATIONS:

- Electrical 240 VAC, 15 AMP 1 phase
- Pneumatic 80 psi
- Minimum space between bags- 5.5 inches
- Fold dimension 5/8 (.625) inches
- Tie Tab length- 3/4 to 1 1/4 inch extension
- Trim off dimension-nominal 3/8 inch
- Bag face width range- 3 to 12 inches
- Overall dimensions: conveyor- 4" wide x 206" long
machine-53" wide x 76" tall x 172" long

OPTIONS AVAILABLE:

- UL Electrical listing
- Bag regussetting system
- Dual tie spool payouts
- Dual hot melt units
- Custom conveyors
- Bag feed spacing
- Low tie detect
- NEMA 4 components

