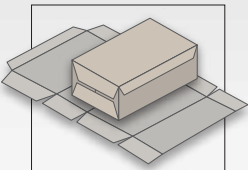


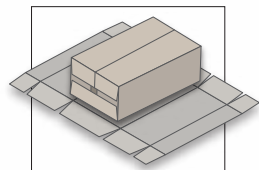
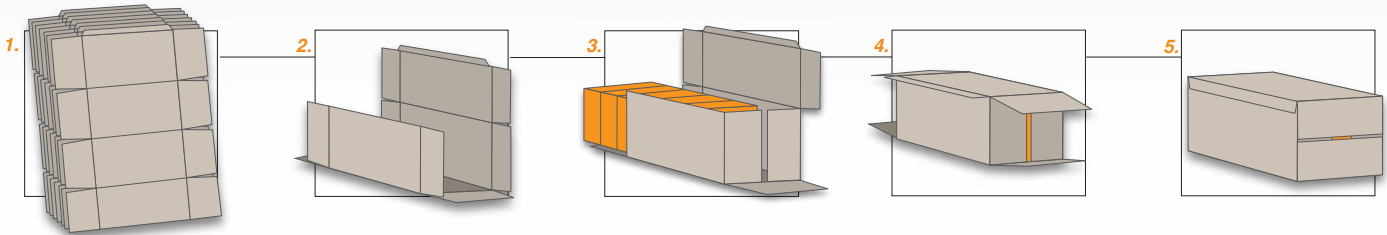


WRAPAROUND CASE PACKER



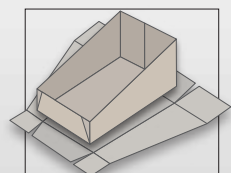
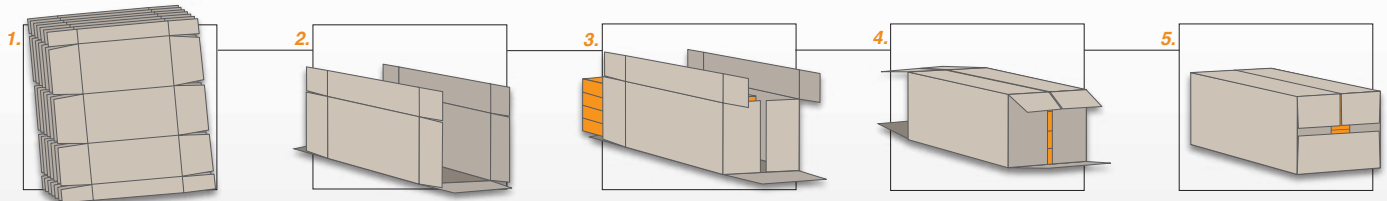
WRAPAROUND BLANKS

1. The wraparound case blanks are loaded into the case blank magazine to be dispensed into operation.
2. The wraparound blank is pulled from magazine and erected in the set-up station.
3. The erected case is then indexed to the load station where product is loaded into the case.
4. The case then indexes to the gluing station, while manipulating major and minor flaps.
5. The case is squared and compressed to allow the glue to set and then the case is discharged.



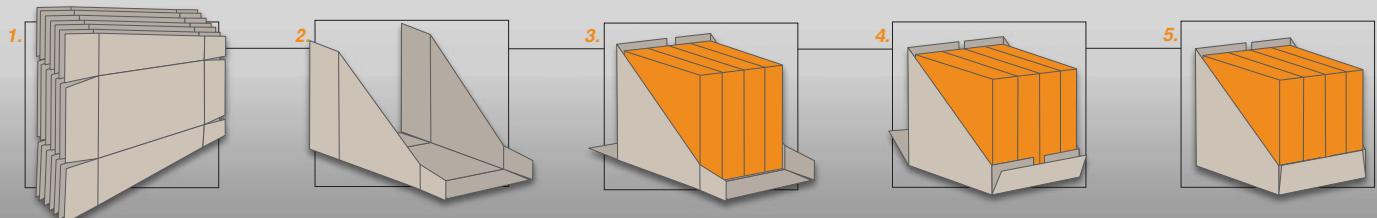
HARNESS BLANKS

1. The harness style case blanks are loaded into the case blank magazine to be dispensed into operation.
2. The harness blank is pulled from magazine and erected in the set-up station.
3. The erected case is then indexed to the load station where product is loaded into the case.
4. The case then indexes to the gluing station, while manipulating major and minor flaps.
5. The case is squared and compressed to allow the glue to set and then the case is discharged.

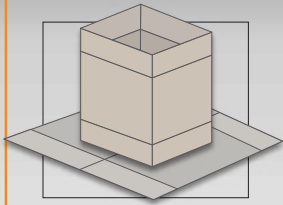


TRAY BLANKS

1. The tray case blanks are loaded into the case blank magazine to be dispensed into operation.
2. The tray blank is pulled from magazine and erected in the set-up station.
3. The erected case is then indexed to the load station where product is loaded into the tray.
4. The case then indexes to the gluing station, while manipulating major and minor flaps.
5. The case is squared and compressed to allow the glue to set and then the case is discharged.

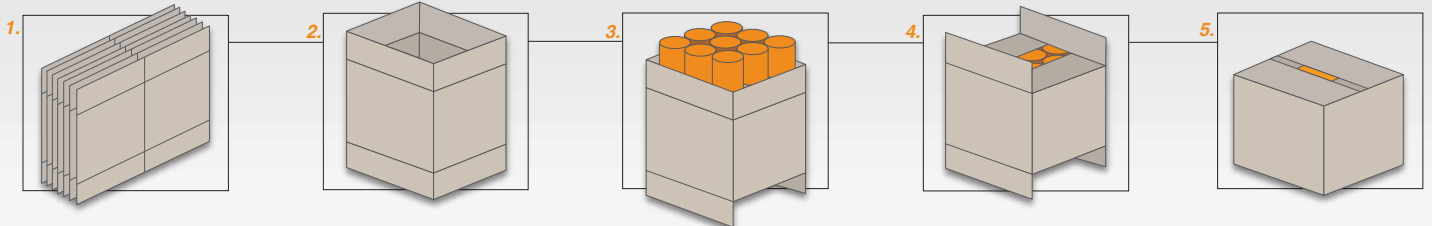


TOP LOAD CASE PACKER

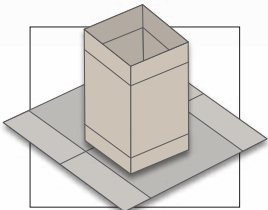


KNOCK DOWN CASE BLANK

1. The knock down (KD) case blanks are loaded into the magazine to be dispensed into operation.
2. The KD blank is pulled from the magazine and erected in the set-up station.
3. The erected case is indexed into loading station, bottom is closed and product is loaded through the top of the case.
4. The case then travels through the gluing or taping station as the flaps are manipulated.
5. The flaps are then compressed if glued, and the completed case is discharged.

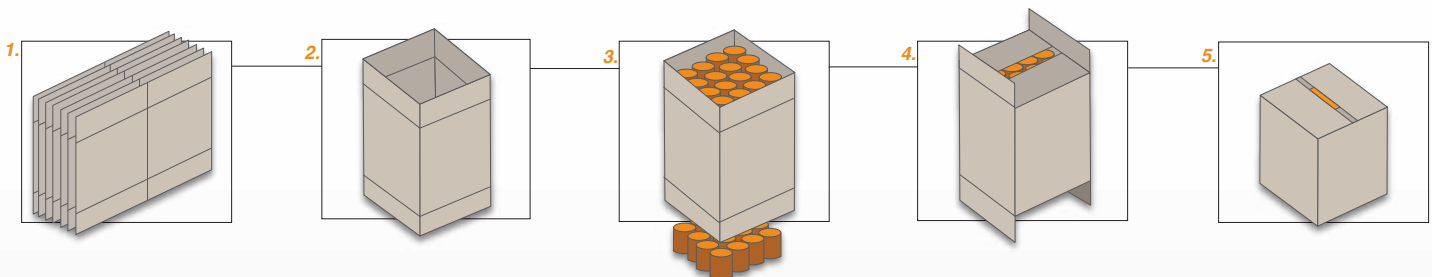


BOTTOM LOAD CASE PACKER

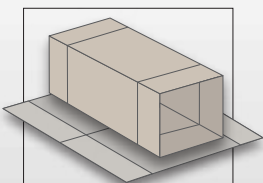


KNOCK DOWN CASE BLANK

1. The knock down (KD) case blanks are loaded into the magazine to be dispensed into operation.
2. The KD blank is pulled from the magazine and erected into loading position.
3. The erected case is then loaded with product from the bottom side of the case.
4. The case is then indexed for flap manipulation and gluing or taping.
5. The completed case is then discharged.



SIDE LOAD CASE PACKER



KNOCK DOWN CASE BLANK

1. The knock down (KD) case blanks are loaded into the case blank magazine to be dispensed into operation.
2. The KD blank is pulled from magazine and erected in the set-up station.
3. The erected case is then indexed to the load station where product is side loaded into the case.
4. The case then indexes to the gluing station, while manipulating major and minor flaps.
5. The case is squared and compressed to allow the glue to set and then the case is discharged.

